Maintenance Guide for Scalders:

Wash down machine each day after operation with mild detergent in warm water and rinse. Care must be taken not to dampen the electrical components or motor.

Bearing lubrication: Look for the grease zert on the 1" pillow block bearing located in the motor cavity (the platform shaft goes through this bearing) grease should be put into this zert for every 100 hours of operation. Do not over lubricate or damage to bearing seals may occur.

Belts: All "V" belts should be checked every 100 hours of operation and tightened if loose. All new belts should be retightened after 50 hours of operation.

Motor: the motor is guaranteed against effects in material and workmanship by the motor manufacturer. The motor manufacturer accepts no responsibility for repairs made outside its factory or authorized service stations.

Remove cover of brake on brake motor to clean dirt and debris from brake every 100 hours of operation. This ensures the brake stays in working order.

Gearbox is filled with oil and sealed at the factory. *DO NOT BREAK THE SEAL*. No maintenance is required to the gearbox on this scalder.

To clean burners: If the slots in burner get stopped up use a <u>WORN OUT</u> hacksaw blade to clean slots. Gently pull blade through slot to clean any deposits of soot or rust from slots. Do nut cut slots deeper or wider. Using an air hose, blow out debris from burner. Burners should be cleaned as needed. A bluish-white flame generates the most heat, while burning the cleanest and producing the least amount of soot buildup.

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