ASHLEY MACHINE COMPANY 901 North Carver Street, Greensburg, IN 47240

Suggested Equipment: poultry plant processing with volume of approximately **350 Birds per Hour**

1 SP30- Standard Picker: 220V-60HZ-1PH

220V-50HZ-1PH

<u>OR</u>

1 SSP30- Stainless Steel Picker: 220V-60HZ-1PH

220V-50HZ-1PH

- 1 Catch Tray for Picker:
- 1 SS-30 Galvanized Scalder: LP or Nat. Gas 120/220V-60HZ-1PH 120/220V-50HZ-1PH

<u>OR</u>

- 1 AM-30-SS Stainless Steel Scalder: LP or Nat. Gas 120/220V-60HZ-1PH 120/220V-50HZ-1PH
- 2 Wall Mounted Kill Racks
- 2 4-Man Eviscerating trough/ Shackle Bar
- 10 Broiler eviscerating shackle
- 1 3 ½" Dial Wall Thermometer
- 16 Hen Fowl Cones: Stainless Steel Galvanized
- 3 Chill Tanks (not available from Ashley Machine)

Accessory Items:

- *12* # *1375* Boning knives
- 12 #1375N Boning knives
- 6 #S130 Pinning knives
- 6 #S128 Poultry Stickers
- 6 #908 Wiss clippers (wings, feet)
- 6 #IDS Wiss gizzard shears
- 2 #A14R-14" Steels
- 12 #222 White eviscerating aprons
- 12 #260 Black kill aprons

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LABOR REQUIREMENTS FOR PROCESSING 350 BIRDS PER HOUR

The following personnel are recommended for a 350 broiler (chickens) per hour plant. The number of persons listed is based on inexperienced labor and may be reduced as the people become more proficient at the various operations.

Station 1: Kill, Scald, and Pick 2 people

Evisceration

Station 2: Cut feet

And heads if desired

Station 3: Cut oil sack

Station 4: Open tail and remove vent

Station 5: Draw entrails

Station 6: Trim heart and Liver

Station 7: Trim, open and 8 people

Wash gizzards

Station 8: Peel gizzards

Station 9: Remove lungs & remove crop

Station 10: Wrap giblets

Station 11: Stuff neck and giblets

Station 12: Ice the chill tanks, pack birds

In boxes and stack boxes, etc 2 people