

ASHLEY MACHINE COMPANY

Suggested equipment for a poultry processing plant to process a volume of approximately 750-1000 Birds per hour. This based on a scalding temperature of 142-145 degrees Fahrenheit, also on an average size chicken.

- 1 SP-38 Standard Picker: 220V-60HZ-1PH
220V-50HZ-1PH
- OR**
- SSP-38 Stainless Steel Picker: 220V-60HZ-1PH
220V-50HZ-1PH
- With automatic door, feather exhaust and work table

- 1 Catch tray for picker

- 1 SS-48 Galvanized Scalding: LP or Nat.
120V/220V-60HZ- 1 ½ HP
220V/220V-50HZ- 1 ½ HP
- OR**
- 1 AM-48-SS Stainless Steel Scalding: LP or Nat.
120V/220V-60HZ- 1 ½ HP
220V/220V-50HZ- 1 ½ HP

- 1 3 ½" Dial wall thermometer for scalding

- 1 Killing line conveyor- 20ft. by 19" galvanized with vari-speed drive, drop chains, swivel snaps, shackles and suspension materials.
- 1 Eviscerating line conveyor 30ft. by 19" galvanized with vari-speed drive, swivel Snaps, shackles, and suspension materials.
- 1 Flush trough for eviscerating line- 20ft. by 30'
- 1 Giblet station for eviscerating line
- 1 Offal cart/strainer-galvanized
- 1 Gizzard Peeler: 120V-60HZ-1PH
- 6 Chill Tanks (not available from Ashley)

ACCESSORY ITEMS

- 1 Hand held singeing nozzle with 10ft hose
- 4 Giblet pans, stainless steel (21" x 13" x 4")
- 2 Giblet pans, stainless steel (12" x 10" x 4")
- 1 Spare set gizzard peeler rolls with bearings
- 2 Chill tank agitator pumps, 120V, 60 cycles
- 24 #222 White eviscerating aprons
- 24 #260 Black kill aprons
- 24 #1375 Boning Knives
- 24 #1375N Boning Knives
- 24 #S-130 Pinning Knives
- 24 #S-128 Poultry Stickers
- 6 #908 Wiss clippers (wings, feet)
- 6 #IDS Wiss Gizzard shears
- 2 #A14R-14" Steels

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LABOR REQUIREMENTS FOR PROCESSING 1000 BIRDS PER HOUR

<i>Hang on Killing line</i>	<i>2 people</i>
<i>Scalder</i>	<i>1 person</i>
<i>Picker</i>	<i>1 person</i>

Evisceration

<i>Cut feet</i>	<i>1 person</i>
<i>Hang on eviscerating line</i>	<i>1 person</i>
<i>Cut oil sack and 3 point suspension</i>	<i>1 person</i>
<i>Open tail and remove vent (J-Cut)</i>	<i>1 person</i>
<i>Draw entrails</i>	<i>2 people</i>
<i>Trim heart and Liver</i>	<i>1 person</i>
<i>Trim, open and Wash gizzards</i>	<i>2 people</i>
<i>Peel gizzards, help wrap</i>	
<i>Get gizzards to stuffer</i>	<i>1 person</i>
<i>Remove lungs</i>	<i>1 person</i>
<i>Remove crop</i>	<i>2 people</i>
<i>Take off the line and stuff Neck and giblets</i>	<i>2 people</i>
<i>Fill chill tanks w/ ice and Move tanks</i>	<i>1 person</i>
<i>Make boxes and pack birds</i>	<i>2 people</i>
<i>Put ice in boxes and stack</i>	<i>1 person</i>

<i>Total:</i>	<i>23 people</i>
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